

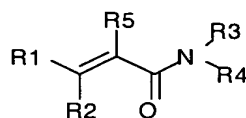
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Method for production of  $\alpha,\beta$ -unsaturated amide compounds

The present invention relates to methods for producing  
 $\alpha,\beta$ -unsaturated amide compounds or methods for introducing  
5 an  $\alpha,\beta$ -unsaturated double bond in compounds, which contain  
an amide grouping by dehydrating the corresponding  
saturated amide bond in the  $\alpha,\beta$ -position.

The present invention relates to methods for production of  
10  $\alpha,\beta$ -unsaturated amide compounds having the general formula  
(I):



15 wherein

$R_1$  and  $R_2$  are independently hydrogen; optionally linear or  
branched ( $C_1$ - $C_{18}$ ) alkyl or ( $C_1$ - $C_{18}$ ) alkenyl substituted with  
hydroxy, halogen, phenyl, substituted phenyl or an ester  
group [ $-C(O)OAlkyl$ ] or an amide group [ $-C(O)NH_2$  or -  
20  $C(O)NHAlkyl$ ]; optionally phenyl substituted with halogen;  
or

$R_1$  or  $R_2$  is a group  $Y-R_6$ ; wherein

$Y$  is oxygen ( $-O-$ ); sulphur ( $-S-$ );  $-NR_7-$ ; or  
dialkylsilyloxy [ $-(alkyl)_2Si-O-$ ];

25  $R_6$  is hydrogen, linear or branched ( $C_1$ - $C_{18}$ ) alkyl  
substituted optionally with hydroxy, halogen, phenyl,

substituted phenyl or with an ester group  $[-C(O)OAlkyl]$  or an amide group  $[-C(O)NH_2]$  or  $[-C(O)NHAlkyl]$ ; optionally phenyl substituted with halogen;

5  $R_7$  is  $(C_1-C_{18})$  alkyl or  $-N(R_6)(R_7)$  is a 5- or 6-membered heterocyclic ring;

or

$R_1$  together with  $R_3$  is directly bonded or forms a group of the formula  $-(CH_2)_n-$ ; wherein

10  $n$  is a whole number from 1 to 12;

or

$R_1$  together with  $R_2$  is cyclohexylidene;

or

15  $R_1$  together with  $R_5$  and the incorporated  $(C=C)$ -double bond is cyclohexenyl;

or

$R_1$  together with  $R_5$  and the incorporated  $(C=C)$ -double bond forms a group of a mono-unsaturated bi-cyclic ring;

$R_3$  is hydrogen, optionally linear or branched  $(C_1-C_{12})$

20 alkyl substituted with phenyl, hydroxyl, or halogen, optionally carrying one or more oxygen atoms,  $(C_5-C_8)$ -cycloalkyl or  $(C_5-C_8)$ -cycloalkenyl, optionally carrying one or more oxygen atoms; optionally phenyl substituted with halogen or hydroxyl; or  $R_3$  together with  $R_1$  is  
25 directly bonded or forms a group of the formula  $-(CH_2)_n-$ ;

$R_4$  has one of the meanings of  $R_3$ , preferably hydrogen, optionally linear or branched  $(C_1-C_{12})$  alkyl substituted with phenyl, hydroxyl, or halogen, optionally phenyl substituted with halogen or hydroxyl; or

30  $-NR_3R_4$  is a 5- or 6-membered heterocyclic ring; and

R<sub>5</sub> has one of the meanings specified for R<sub>1</sub> or R<sub>2</sub> as independent substituents [i.e. hydrogen; optionally linear or branched (C<sub>1</sub>-C<sub>18</sub>) alkyl or (C<sub>1</sub>-C<sub>18</sub>)-Alkenyl substituted with hydroxy, halogen, phenyl, substituted phenyl, or an ester group [-C(O)OAlkyl] or an amide group [-C(O)NH<sub>2</sub> or -C(O)NHAlkyl]; or optionally, phenyl substituted with halogen];

wherein said method comprises the steps of:

(A) reacting a compound of the general formula (II):

10



wherein R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> have the meanings given above, to introduce protective groups, so as to produce a compound with the general formula (III):



15

wherein

R<sub>8</sub> is trialkylsilyl, or (when R<sub>4</sub> = hydrogen) together with R<sub>9</sub> forms the group -C(O)-(CH<sub>2</sub>)<sub>m</sub>-C(O)- and

20 R<sub>9</sub> (when R<sub>4</sub> = hydrogen) is alkyloxycarbonyl or phenyloxycarbonyl, preferably Boc (= tert. butyloxy-carbonyl); or trialkylsilyl, or together with R<sub>8</sub> the group -C(O)-(CH<sub>2</sub>)<sub>m</sub>-C(O)-, and

m is 0, 1, 2, or 3, preferably 0 or 1, preferably 0,

and in the case in which for the compound of the general  
formula (II), hydroxyl is present, it is optionally  
reacted with a monovalent protective group  $R_8$  and/or  $R_9$ ;  
(B) reacting the compound obtained in step (A) in presence  
5 of (i) a dehydrogenation catalyst and in presence of (ii)  
a suitable oxidising agent, such as optionally substituted  
benzoquinone, allylmethyl carbonate, allylethyl carbonate  
and/or allylpropyl carbonate,  
to introduce an  $\alpha,\beta$ -double bond in the  $\alpha,\beta$ -position, and  
10 (C) optionally, if present, removing the protective  
groups  $R_8$ , as well as the substituent  $R_9$ .

Suitable oxidising agents [in step (B)] include organic as  
well as inorganic compounds which form palladium compounds  
15 of the oxidation state +II from palladium compounds of the  
oxidation state zero. For example, allyl methyl carbonate  
reacts, as is known from the literature (Tetrahedron  
Letters, Vol. 25., No 42, 4783-4786, 1984) through  
oxidative addition at palladium(0) to form the  
20 corresponding palladium(II) allyl derivatives. Other  
oxidising agents with a similar effect are known to the  
person skilled in the art. It must be mentioned that in  
step (B) the substituent  $R_8$  bonded to the amide unit  
through oxygen is removed at the same time.

25

$R_1$  and  $R_2$  are independently, preferably hydrogen;  
optionally linear or branched ( $C_1$ - $C_8$ ) alkyl or ( $C_1$ - $C_8$ )  
alkenyl, substituted with hydroxy, phenyl, with halogen or  
hydroxy substituted phenyl, or with an ( $C_1$ - $C_4$ )alkyl ester  
30 group  $[-C(O)O(C_1-4)alkyl]$  or an amide group  $[-C(O)NH_2]$  or

(C<sub>1-4</sub>)alkyl amide group [-C(O)NH(C<sub>1-4</sub>)alkyl]; preferably, phenyl substituted with halogen; preferably linear or branched (C<sub>1</sub>-C<sub>8</sub>) alkyl or (C<sub>1</sub>-C<sub>8</sub>) alkenyl; benzyl or phenyl.

5

Preferably, R<sub>2</sub> is hydrogen and R<sub>1</sub> is preferably linear or branched (C<sub>1</sub>-C<sub>8</sub>) alkyl or (C<sub>1</sub>-C<sub>8</sub>) alkenyl; benzyl or phenyl or Y-R<sub>6</sub>, where the definitions and constraints given further below are applicable for Y-R<sub>6</sub> or R<sub>1</sub> is hydrogen and R<sub>2</sub> has the broader meaning (specified for R<sub>1</sub>).

10

Preferred are also the meanings, in which R<sub>1</sub> together with R<sub>3</sub> is directly bonded or is a group of the formula -(CH<sub>2</sub>)<sub>n</sub>- and n is a whole number from 1 to 12; or R<sub>1</sub> together with R<sub>2</sub> stands for cyclohexylidene; or R<sub>1</sub> together with R<sub>5</sub> cyclohexenyl.

15

If either R<sub>1</sub> or R<sub>2</sub> stands for a group Y-R<sub>6</sub>, then Y is preferably oxygen (-O-).

20

If R<sub>1</sub> together with R<sub>3</sub> is directly bonded or forms a group of the formula -(CH<sub>2</sub>)<sub>n</sub>-, then the compound of the formula (I) preferably stands for a lactam of an omega amino fatty acid, for example omega amino butyric acid (ω-butyrolactam), omega amino valeric acid (ω-valero-lactam), omega amino capronic acid (ω-caprolactam), or the omega amino lauric acid (ω-laurinolactam), which have an α,β-unsaturated double bond as per the compound of the general formula (I).

30

If  $R_1$  together with  $R_5$  and the incorporated (C=C)-double bond represents a monounsaturated bicyclic ring, then it is preferably a norbornyl group optionally substituted with hydroxyl or amino, preferably a norbornyl group.

5

$R_3$  preferably stands for hydrogen, optionally linear or branched ( $C_1$ - $C_4$ ) alkyl, cyclohexyl, substituted with phenyl; phenyl; or  $R_3$  together with  $R_1$  is directly bonded or forms a group of the formula  $-(CH_2)_n-$ .

10

$R_4$  preferably stands for hydrogen, optionally linear or branched ( $C_1$ - $C_4$ ) alkyl or phenyl substituted with phenyl, preferably hydrogen.

15 The group  $-NR_3R_4$  is a heterocyclic ring preferably a pyrrolidine or piperidine.

$R_5$  preferably stands for hydrogen, tertiary butyl or phenyl substituted with halogen or hydroxyl, preferably  
20 hydrogen.

$R_6$  is preferably hydrogen, optionally linear or branched ( $C_1$ - $C_8$ ) alkyl substituted with hydroxy, halogen, phenyl, with halogen substituted phenyl, or with an ( $C_1$ - $C_4$ )alkyl  
25 ester group  $[-C(O)O(C_{1-4})alkyl]$  or an amide group  $[-C(O)NH_2]$  or ( $C_1$ - $C_4$ )alkyl amide group  $[-C(O)NH(C_{1-4})alkyl]$ ; optionally phenyl substituted with halogen; preferably hydrogen, optionally linear or branched ( $C_1$ - $C_8$ ) alkyl substituted with phenyl or with an ( $C_1$ - $C_4$ )alkyl ester group  
30 or an amide group or an ( $C_1$ - $C_4$ )alkyl amide group; or phenyl;

preferably hydrogen, linear or branched (C<sub>1</sub>-C<sub>8</sub>)alkyl or phenyl.

R<sub>7</sub> preferably stands for (C<sub>1</sub>-C<sub>8</sub>) alkyl. The substituent  
5 N(R<sub>6</sub>)(R<sub>7</sub>) stands for a heterocyclic ring preferably a pyrrolidine or piperidine group.

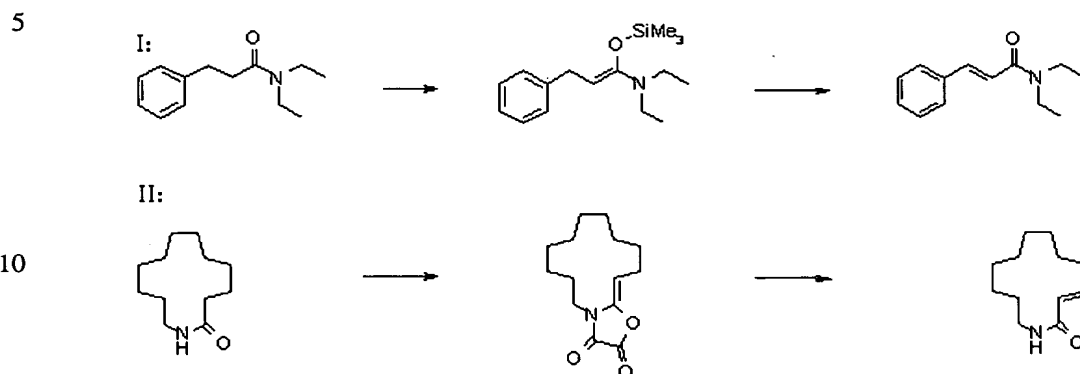
R<sub>8</sub> preferably stands for trimethylsilyl, or together with  
R<sub>9</sub> the group -C(O)-(CH<sub>2</sub>)<sub>m</sub>-C(O)-, in which m stands for 0,  
10 1, 2, or 3, preferably 0 or 1, preferably zero.

R<sub>9</sub> is alkyloxycarbonyl preferably isobutyloxy-carbonyl, tert. butyloxycarbonyl, tert. amyloxycarbonyl, cyclobutyloxycarbonyl, 1-methylcyclobutyloxycarbonyl, cyclopentyloxycarbonyl, cyclohexyloxycarbonyl, 1-methyl-cyclohexyl, preferably tert. butyloxycarbonyl.  
15

Dialkylsilyl preferably stands for dimethylsilyl.  
Trialkylsilyl preferably stands for trimethylsilyl.  
20 Halogen preferably stands for fluorine or chlorine, preferably fluorine. An alkyl ester group preferably stands for a methyl-, ethyl-, propyl- or butylester group. An alkyl amide group preferably stands for a methyl-, ethyl-, propyl- or butyl amide group.

25 Compounds, which are produced as per the invention and which can be included under the general formula (I) are, for instance, the corresponding  $\alpha,\beta$ -unsaturated compounds of N,N-dialkyl alkylamides, such as N,N-dimethylbutylamide

and homologous compounds, or of the lactams mentioned earlier. Other examples for production of  $\alpha,\beta$ -unsaturated amide compounds as per the invention are:



For introducing the protective group trialkylsilyl, i.e.  
15 for silylation of the NH-group and/or of the oxygen atom or the OH group [as per step (A)], one preferably uses an (alkyl)<sub>3</sub>Si(halogen), such as (CH<sub>3</sub>)<sub>3</sub>SiCl, or bis-trimethylsilyltri-  
halogen acetamide, bistrimethylsilyl acetamide, hexamethyldisilazane and/or bistrimethyl urea, preferably  
20 bistrimethylsilyl-trifluoroacetamide, or a trialkylsilyl-trifluoromethane sulphonate, preferably trimethylsilyl-trifluoromethane sulphonate. The reaction conditions for the silylation are known from EP 0 473 226.

25 For introducing a protective group, in which R<sub>7</sub> together with R<sub>8</sub> stands for the group -C(O)-(CH<sub>2</sub>)<sub>m</sub>-C(O)- and in which m has the notations specified earlier, one converts the compound of the general formula (II) or the lactam grouping [as per step (A)] with the corresponding  
30 dihalogenide, preferably oxalylchloride (oxalic acid



chloride) or malonyl chloride (malonic acid chloride),  
where oxalyl chloride is preferred. The reaction  
conditions for the conversion with oxalyl chloride are  
known from EP 0 428 366 and are to be used for the  
5 conversion with malonyl chloride or in the same way for  
similar reacting compounds.

For introducing a protective group, in which  $R_8$  stands for  
alkyloxy carbonyl, such as tert. butyloxycarbonyl (Boc),  
10 one proceeds in a known way by converting the compounds of  
the general formula (II) with for example Boc anhydride  
(Boc O-Boc)  $\{[(CH_3)_3C-O-C(O)]_2-O\}$  or with Boc carbamate  
 $[(CH_3)_3C-O-C(O)-N(C_{1-4} \text{ alkyl})_2]$ . Thereby, Boc is the  
representative for compounds reacting in a similar way,  
15 that is the compounds, in which the tert. butyl group is  
replaced by another similar reacting group, such as the  
mentioned groups of tert. amyl, cyclobutyl, cyclopentyl or  
cyclohexyl. Such analogous reactions find numerous  
mentions in the technical literature. If  $R_8$  stands for  
20 trialkylsilyl and  $R_9$  for Boc, then one introduces first  
the protective group Boc and thereafter silylates.

In step (B) the compound obtained in step (A) is reacted  
in the presence of (i) a dehydrogenation catalyst and (ii)  
25 in the presence of a suitable oxidising agent, like  
optionally substituted benzoquinone, allyl methyl  
carbonate, allyl ethyl carbonate and/or allyl propyl  
carbonate, to introduce the  $\alpha,\beta$ -double bond in the  $\alpha,\beta$   
position.

30

The dehydrogenation catalyst is selected preferably from compounds (salts and complexes) of the group of the transition metals of the periodic system, in particular from the compounds of the metals of the group VIII. of the periodic system, in particular from iron (Fe), ruthenium (Ru) and osmium (Os); cobalt (Co), rhodium (Rh), and iridium (Ir); nickel (Ni), palladium (Pd) and platinum (Pt) as well as the group IB, i.e. of copper (Cu), silver (Ag) and gold (Au). Preferred are the compounds of the metals of the group VIII of the periodic system. Preferred are especially compounds or dehydrogenation catalysts based on rhodium (Rh), palladium (Pd) and platinum (Pt). Preferred are palladium compounds. Examples of such palladium compounds are: Pd(0)-compounds such as tris(dibenzylidene acetone)-dipalladium chloroform complex and Pd(II) compounds such as PdCl<sub>2</sub>, Pd(dppe)<sub>2</sub>, [dppe = bis-(1,2-biphenylphosphino)ethane], Pd(dppe)Cl<sub>2</sub>, Pd(OAc)<sub>2</sub>, Pd(dppe)(OAc)<sub>2</sub>,  $\pi$ -allyl Pd-complexes, preferably  $\pi$ -allyl Pd chloride dimer. Preferred are Pd(0) compounds, especially tris(dibenzylidene acetone)dipalladium chloroform complex. These compounds, or salts and complexes, are well known and are described in the literature.

For thermal stabilisation of the palladium complex an additional complexing agent such as 2,2'-bipyridyl or 1,10-phenanthroline can be used, preferably 2,2'-bipyridyl.

As quinone, one can also use a substituted quinone, such as a quinone substituted with C<sub>1-4</sub> alkyl, halogen, cyano or nitro. Such quinones are well known.

5 For explanation, it can be added for the mechanism of the catalysis, that a Pd-species adds at the C-atom in 2-position under splitting of the oxygen protective group [e.g. the -Si(CH<sub>3</sub>)<sub>3</sub>-group]. A subsequent beta-hydrogen splitting at the C-atom in 1-position leads to the desired  
10  $\Delta^1$ -double bond in 1-/2-position, and releases another palladium species, which is fed back in the catalytic cycle. Instructions for this reaction mechanism are given in the Tetrahydron Letters, page 4783, (1984). However, the present invention does not relate to this explanation.

15

In step (C) the compound obtained is then converted to the compound having the formula (I) by removal of the protective groups. This takes place preferably through a treatment with a suitable acid, such as with formic acid,  
20 acetic acid and/or trifluoroacetic acid, preferably with formic acid. Methods for isolating the compounds of the general formula (I) from the reaction mixture as well as for their further purification are known to persons skilled in the art. Thereafter, the compounds obtained can  
25 be further processed.

For the described methods with the steps (A)-(C), numerous dry organic solvents, such as toluene, benzene, hexane, heptane, tert. butyl alcohol, diethylether, acetone,  
30 benzene, dioxane, tetrahydrofuran, chloroform,

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dimethylformamide or pyridine, may be used which are free  
of water.

The following examples illustrate the invention.

Example 1 (Production of an  $\alpha,\beta$ -unsaturated butyramide,  
i.e. but-2-enoic acid dimethylamide)

Step 1A (Production of butyramide silylenolether, i.e.  
5 dimethyl-(1-trimethylsilanyloxy-but-1-enyl)-amine).  
46 ml of a 2 molar (2M) lithium di-isopropylamide solution  
(LDA solution) is added carefully to a solution of 10 g  
(0.085 Mol) N,N-dimethylbutyramide and 54 g absolute  
tetrahydrofuran (THF) at an internal temperature of -80°C  
10 and stirred for about 1 hour at -70 to -80°C. Thereafter,  
at the same internal temperature 28 g (0.255 Mol) tri-  
methylchlorosilane is added. Thereby, LiCl precipitates  
out. After adding the silane the cold bath is removed. One  
lets the mixture warm up to the ambient temperature  
15 overnight under nitrogen ( $N_2$ ). At an internal temperature  
of 70-90°C the reaction mixture is distilled under  $N_2$   
flow, thereby about 8 g of the desired silyl enol ether  
accumulates in the sample.

$^1H$ -NMR (200MHz,  $CDCl_3$ ,  $\delta$ ): 3.48-3.38 (1H, t); 2.28 (6H, s);  
20 1.89-1.72 (2H, m); 0.77 (3H, t); 0.02 (9H, s)

Step 1B (Production of  $\alpha,\beta$ -unsaturated butyramide, i.e.  
but-2-enoic acid dimethylamide).  
2 g (8 mMol) of the silyl enol ether from step 1 is heated  
25 under nitrogen with 16 g absolute acetonitrile, 2 g  
chloroform, 2.9 g (0.024 Mol) allyl methyl carbonate and  
0.16 g (0.16 mMol) of the Pd catalyst to the reflux  
temperature (internal temperature 75-80°C). Already during  
heating, a clearly visible gas formation sets in. The dark  
30 green solution is stirred overnight. The black suspension

thus obtained is filtered and is concentrated under reduced pressure (only up to  $p=80$  mbar). One gets about 0.9 g of unsaturated butyramide.

$^1\text{H-NMR}$  (200MHz,  $\text{CDCl}_3$ ,  $\delta$ ): 6.88-6.72 (1H, m); 6.20 (1H, d broad); 3.04 (3H, s); 2.98 (3H, s); 1.78 (3H, d);  
5 MS (+EI): 114 (M+1, 40%); 98 (100%)

In the same way, as described above, 4-dimethylcarbamoyl-2,2-dimethyl-butyric acid methyl ester can be converted  
10 into 4-dimethylcarbamoyl-2,2-dimethyl-but-3-enoic acid methyl ester.

Example 2 (Production of  $\alpha,\beta$ -unsaturated valerolactam, i.e. 6-oxo-3,6-dihydro-2H-pyridine-1-carboxylic acid tert-butyl ester)  
15

Step 2A (Production of N-bocylated valerolactam, i.e. 2-oxo-piperidine-1-carboxylic acid tert-butyl ester)  
55 ml of a 2M LDA solution is added carefully to a  
20 solution of 10 g (0.097 Mol)  $\delta$ -valerolactam and 44.5 g absolute THF at an internal temperature of  $-60^\circ\text{C}$  and stirred for about 1 hour at  $-60$  to  $-70^\circ\text{C}$ . Thereafter, at the same internal temperature, one adds drop wise a solution comprising 22.22 g (0.102 mol) boc anhydride and  
25 18 g absolute THF and lets the reaction mixture warm up to the ambient temperature overnight. The mixture thus obtained is added to a mixture comprising 50 g toluene and 100 g water and stirred for about 30 minutes. The red, organic phase is washed three times each with 50 g water  
30 and then concentrated through distillation, as far as

possible, under reduced pressure. This results in 19 g of a dark oil.

<sup>1</sup>H-NMR (200MHz, CDCl<sub>3</sub>, δ): 3.78-3.55 (2H, t); 2.55-2.42 (2H, t); 1.90-1.72 (4H, m); 1.57-1.48 (9H, s)

5 MS: 199 (M, <1%); 144 (46%); 57 (100%)

Step 2B (Production of boc-valerolactam-silyl enol ether, i.e. 6-trimethylsilanyloxy-3,4-dihydro-2H-pyridine-1-carboxylic acid tert-butyl ester)

10

30 ml of a 2M LDA solution is added carefully to a solution comprising 12 g (0.052 mol) of N-boc-valerolactam from step 1 and 44.5 g of absolute THF at an internal temperature of -60°C and stirred for about 1 hour at -60°C to -70°C. Thereafter, at the same internal temperature, 6.2 g (0.057 mol) of trimethylchlorosilane is added. LiCl thereby precipitates out. After adding the silane, the cold bath is removed. One lets the mixture warm up to the ambient temperature under N<sub>2</sub>. The reaction mixture is then poured into a mixture comprising 50 g toluene and 50 g water, stirred briefly and the organic phase is washed three times, each time with 50 g water. After concentration, 14 g of a clear oil remains in the flask.

15

20

25

<sup>1</sup>H-NMR (200MHz, CDCl<sub>3</sub>, δ): 4.12 (1H, t); 3.03 (2H, t); 1.92-1.81 (2H, m); 1.55-1.40 (2H, m); 1.27 (9H, s); 0.01 (9H, s)

30

Step 2C (α,β-unsaturated valerolactam, i.e. 6-oxo-3,6-dihydro-2H-pyridine-1-carboxylic acid tert-butyl ester)

2g (0.0074 Mol) of the silyl enol ether from state 2 is stirred together with 25 g of absolute acetonitrile, 0.4 g Pd catalyst and 0.8 g p-benzoquinone overnight at room temperature. The black reaction mixture obtained is vigorously stirred with 50 g of 5% NaOH solution, extracted with 50g of toluene and the organic phase is concentrated as far as possible. About 1 g of freely moving, dark oil remains in the flask.

10 <sup>1</sup>H-NMR (200MHz, CDCl<sub>3</sub>, δ): 6.82-6.72 (1H, m); 5.97(1H, d); 3.88 (2H, t); 2.46-2.35 (2H, m); 1.54 (9H, s)

Example 3 (N,N-diethyl-3-phenyl-acrylamide)

15 Step 3A (N,N-diethyl-(3-phenyl-1-trimethylsilyloxy-propenyl)amine)

In 15 ml of tetrahydrofuran 3.3 ml of di-isopropylamine is added under cooling (-78°C) with 9.25 ml of 2.5 M hexyllithium solution. After 30 min 4.11 g (20 mmol) of N,N-diethyl-3-phenyl-propionamide is added. After further 60 minutes 7.6 ml of trimethylchlorosilane is added. The reaction mixture is left overnight to warm up to room temperature. Under reduced pressure (approx. 0.6 mbar), 3.55 g (64% of the theor.) N,N- diethyl-(3-phenyl-1-trimethylsilyloxy-propenyl)amine (intermediate product) is obtained through distillation at 125-128°C, which can be used in step 2 without further purification.

25



Step 3B (N,N-diethyl-3-phenyl-acrylamide)

A solution of 20 ml acetonitrile, 1.35 ml chloroform, 2.63 ml allyl methyl carbonate, 0.15 g tris-(dibenzylidene-  
5 acetone)dipalladium chloroform complex and 2.1 g of the intermediate product made above is boiled overnight at reflux. The reaction mixture is filtered clear and concentrated in vacuum. The remaining group contains 1.2 g N,N-diethyl-3-phenyl-acrylamide.  
10 MS (EI): 204 (5%), 203 (M<sup>+</sup>, 35%), 188 (18%), 131 (100%)

Example 4 (azacyclotridec-3-en-2-on)

Step 4A (4,5,6,7,8,9,10,11,12,13-decahydro-1-oxa-3a-aza-  
15 cyclopentacyclotridecene-2,3-dione)

At room temperature, 19 g (0.13 mol) of oxalyl chloride is added to a solution of 19.7 g (0.1 mol) of laurino-lactam in 400 ml toluene. The reaction mixture is stirred for 3 hours at 55°C and subsequently concentrated in vacuum. The  
20 group is crystallised with 300 ml heptane. About 21.4 g (85% of the theor.) of the intermediate product (4,5,6,7,8,9,10,11,12,13-decahydro-1-oxa-3a-azacyclopentacyclotridecene-2,3-dione) is obtained.

<sup>1</sup>H-NMR (200MHz, CDCl<sub>3</sub>, δ): 5.11 (2H, t); 3.73-3.67 (2H, m);  
25 2.25-2.20 (2H, m); 1.70-1.29 (16H, m).

<sup>13</sup>C-NMR (50MHz, CDCl<sub>3</sub>, δ): 156.4; 151.6; 142.0; 40.4; 28.4; 27.4; 26.8; 26.7; 25.9; 25.4; 24.4; 24.1; 23.9.

Step 4B (azacyclotridec-3-en-2-on)

A mixture of 1.0 g (4 mmol) of the just produced intermediate product (4,5,6,7,8,9,10,11,12,13-decahydro-1-oxa-3a-aza-cyclopentacyclotridecene-2,3-dione), 1.4 g of allyl methyl carbonate, 5.9 g chloroform, 0.1 g tris-(dibenzylidene acetone)dipalladium chloroform complex and 10 ml acetonitrile are boiled at reflux. After 4 hours and 16 hours additional 0.1 g tris-(dibenzylidenacetone)-dipalladium chloroform complex is added. The reaction mixture is concentrated after 2 days of boiling, dissolved in 20 ml of methanol and stirred at 0°C with 8 mmol sodium methylate (dissolved in 1.5 ml methanol) during 1 hour, and then concentrated in vacuum. The residue is diluted with acetic acid ethyl ester and washed with 1 N hydrochloric acid. The organic phase is concentrated. About 1.2 g of group remains comprising 6% laurinolactam, 5% azacyclotridec-3-en-2-on, 11% 3-allyl azacyclotridecan-2-on, 47% intermediate product (4,5,6,7,8,9,10,11,12,13-decahydro-1-oxa-3a-aza-cyclopentacyclotridecene-2,3-dione), 25% 14-allyl 4,5,6,7,8,9, 10,11,12,13-decahydro-1-oxa-3a-aza-cyclopentacyclo-tri-decene-2,3-dione and 6% dibenzylidene acetone. The products are separated chromatographically (silica gel, acetic acid ethyl ester/hexane).

Azacyclotridec-3-en-2-on: MS (eI): 195 ( $M^+$ , 18%), 167 (18%), 152 (18%), 150 (20%), 124 (46%), 81 (100%).

3-allyl azacyclotridecan-2-on: MS (eI): 237 ( $M^+$ , 50%), 207 (38%), 196 (65%), 55 (100%).

14-allyl 4,5,6,7,8,9,10,11,12,13-decahydro-1-oxa-3a-azacyclopentacyclotridecene-2,3-dione:  $^1\text{H-NMR}$  (200MHz,  $\text{CDCl}_3$ ,

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$\delta$ ): 5.5.3 (1H, ddt), 5.09 (1H, d); 5.08 (1H, d); 3.85 (1H, ddd); 3.76 (1H, ddd); 2.57 (1H, dd); 2.49 (1H, dd); 2.56-1.00 (18H, m).

MS (eI): 250 ( $M^+$ -allyl, 80%), 207 (100%).

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In a similar way, the  $\alpha,\beta$ -unsaturated compound 4a,5,6,7,-8,8a-hexahydro-1H-quinolin-2-on can be obtained from octahydro-quinoline-2-on.

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